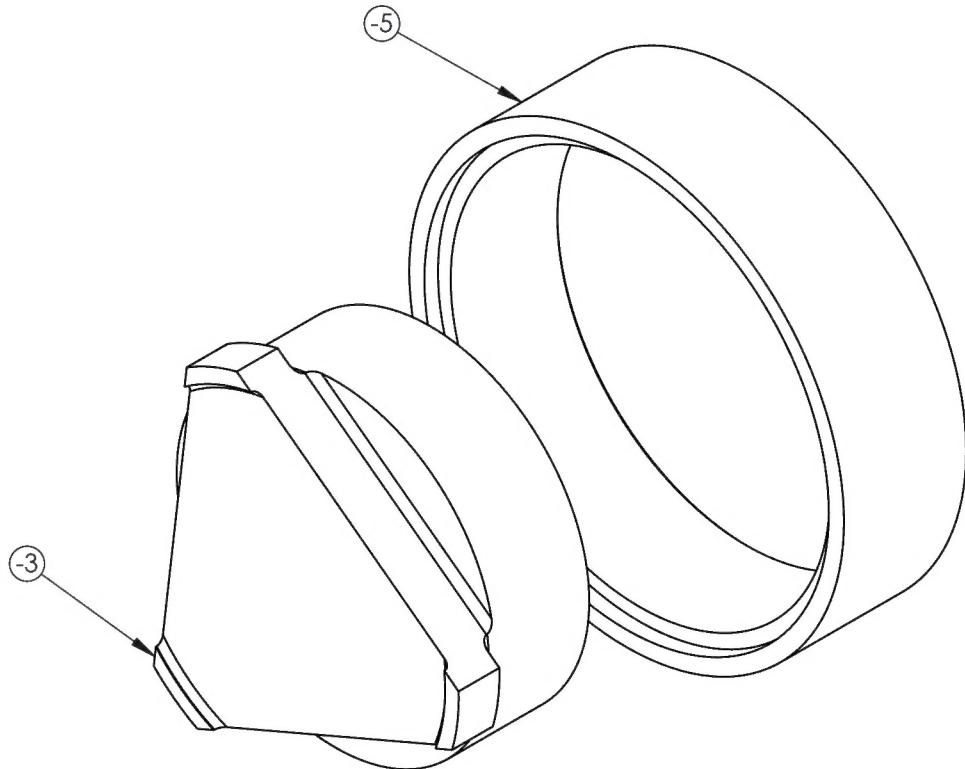


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



NOTE:

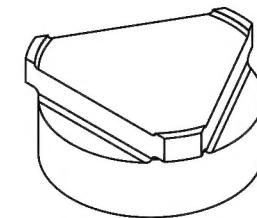
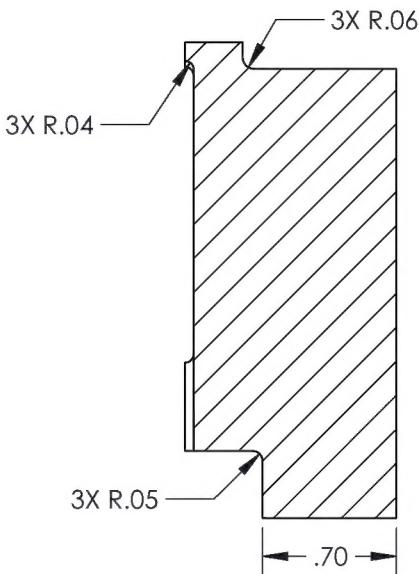
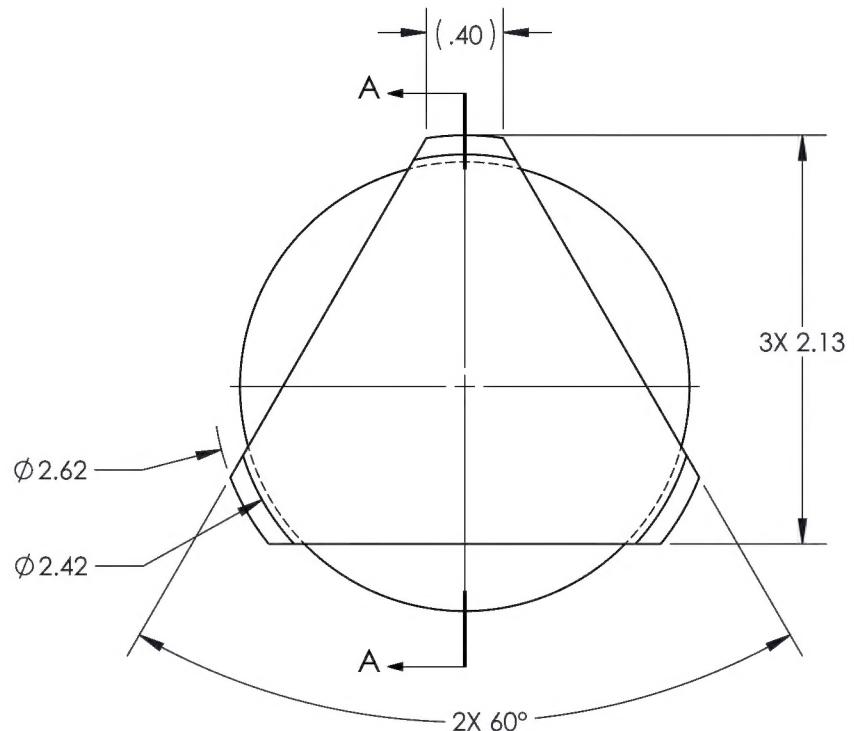
1. REF. BELL T/N: 407-240-019-101.
2. REVERSED FROM PURCHASED TOOL.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		-3	1	PLUG		6061	$\varnothing 3 \times 1\text{-}1/4$	2
		-5	1	RING		6061	$\varnothing 3\text{-}1/2 \text{ OD} \times 2\text{-}1/2 \text{ ID} \times 1\text{-}1/8$	3

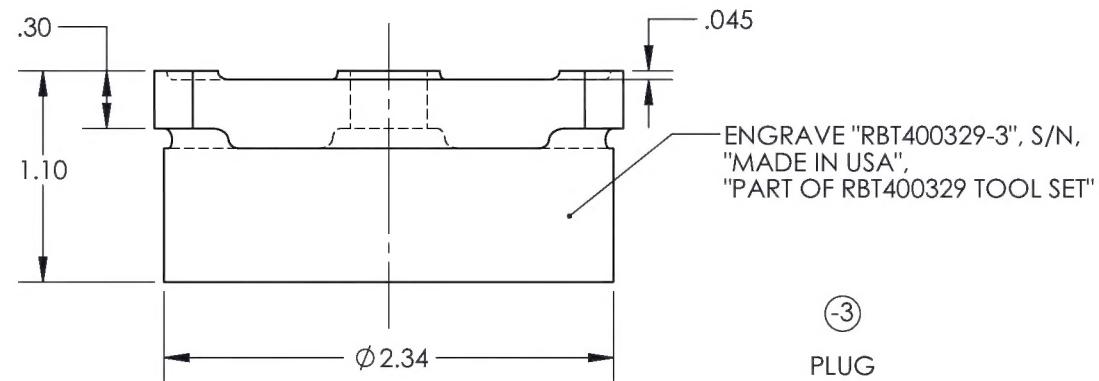
RB RED BARN MACHINE	
TITLE T/R DRIVE BEARING REMOVAL TOOL SET	
DWG NO.	RBT400329
MATL	DRAWN BY: CLOUGH APPROVED <i>D Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 XX ± .01 ANGLES ± .5° X ± .1	HEAT TREAT FINISH SPEC USED ON MODEL BELL 407, 429
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 9/12/2013
	SHEET 1 OF 3

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



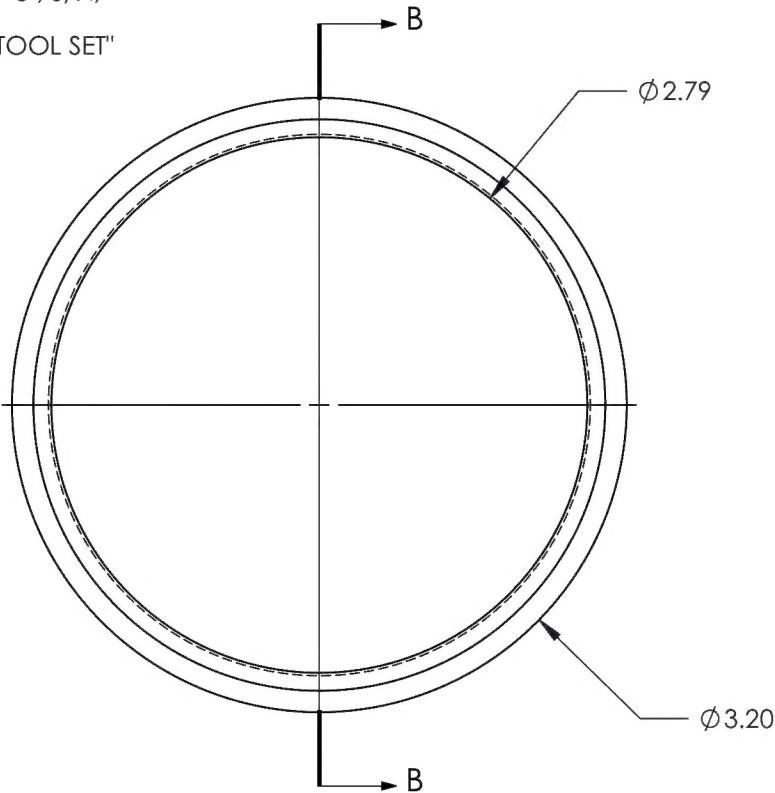
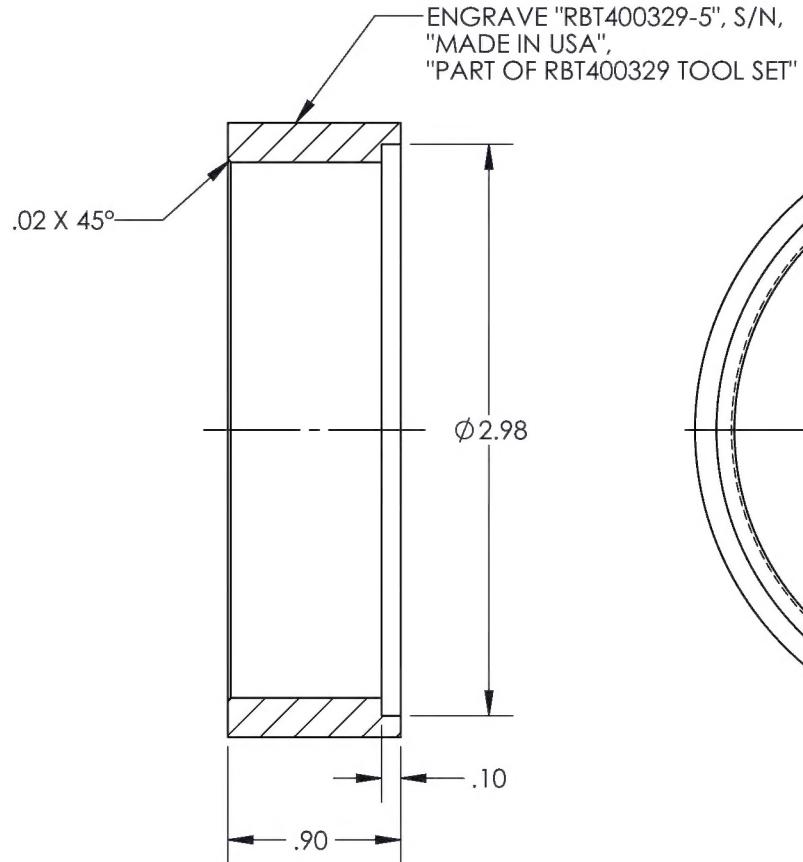
SECTION A-A



	RED BARN MACHINE	
TITLE	T/R DRIVE BEARING REMOVAL TOOL SET	
DWG NO.	RBT400329-3	REV
MATL	6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>
.XXX ± .005	FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01	ANGLES ± .5°	FINISH HARD ANODIZE
.X ± .1		SPEC MIL-A-8625F, TYPE III, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		BELL 407, 429
SCALE	1:1	DATE 9/12/2013
		SHEET 2 OF 3

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



RB RED BARN MACHINE

TITLE
T/R DRIVE BEARING REMOVAL TOOL SET

DWG NO.
RBT400329-5

MATL. 6061 DRAWN BY: CLOUGH

UNLESS OTHERWISE SPECIFIED APPROVED D. Weil

DIMENSIONS ARE IN INCHES HEAT TREAT

.XXX ± .005 FRACTIONS ± 1/32 FINISH HARD ANODIZE

.XX ± .01 ANGLES ± .5° SPEC MIL-A-8625F, TYPE III, CLASS I

.X ± .1

1. BREAK ALL SHARP EDGES .015 x 45° USED ON MODEL

OR .015R PLATING BELL 407, 429

SCALE 1:1 DATE 9/12/2013 SHEET 3 OF 3

SECTION B-B

(-5)

RING